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# John Smith

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Address Line 1  
Address Line 2, Washington  
Post Code.

Telephone: 0191 123456. Mobile: 07854 123456. Email: [johnsmith123@email.com](mailto:johnsmith123@email.com)

## ROYAL ENGINEER / WELDER

♦ Heavy / ME Fabrication - Sheet Metal - Coded - Ex-Army - Time Served ♦

Substantial experience includes sheet metal in building material for many military construction projects such as bridges and fuel lines and heavy metal armour. Installing sheet metal products, such as roofs, air ducts, gutters, and vents as well as repairing structural parts of ships, submarines, landing craft, buildings, and equipment. Background experience includes heavy fabrication, welding and plant work on various pipe work and systems within various gas and oil plants, pumping stations, numerous fabrication yards, pipelines and installations, reading from drawings, monitoring and supervising others.

## PROFESSIONAL DEVELOPMENT

<b>City &amp; Guilds</b>	Engineering Production (Fabrication) NVQ 2	2003
<b>City &amp; Guilds</b>	Engineering Production (Welding) NVQ 2	2003
<b>NVQ3</b>	Engineering Production (EMTA Awards Ltd)	2001
<b>Apprenticeship</b>	Engineering (EMTA Awards Ltd)	2001
<b>Training:</b>	Abrasive Wheels, various military courses including Combat Engineer.	

## PROFESSIONAL EXPERIENCE

*Royal Engineers, H.M. Forces, MoD Army, (2000 - Present)*



### WELDER (LCPL / TEAM LEADER)

**2005 - Present**

### WELDER

**2000 - 05**

#### Army

- Experienced in fabrication processes, marking off, burning template making, fabrication welding, erection, bending, forming. Fabrication Engineering consisted of engineering workshop practices and machine shop, marking out etc. Fabricating, erecting, installing, testing and commissioning large bore carbon and stainless steel alloy pipework. Fabricating, erected and installing instrument stands, supports and all sizes of carbon and stainless steel pipework and ancillary plant.
  - Extensive knowledge gained in the welding of Carbon Steels, High Tensile Steel including Armour Plate, various grades of Stainless Steels, Hastalloys and a precise understanding of Modern Aluminium Alloys.
  - Overseeing a team of 12 fabricators and welders, encompassing N.D.T. supervision, project management enforcing conformance to applicable codes and standards.
  - Practical welding experience in offshore, petro-chemical and fabrication workshop environments.
  - Experience gained in a wide range of modern processes, plasma cutting, oxy-fuel cutting, marking off from drawings, press brake bending, cold rolling and development of patterns / templates.
  - Supervisory and management experience including liaison with clients, consultants - planning, estimating and purchasing with consideration to cost reduction.
  - Fabrication, erection and installation of instrument stands, supports and all sizes of carbon and stainless steel pipework (including DUPLEX & ZERON) and ancillary plant.
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## PROFESSIONAL EXPERIENCE (CONTINUED)

- Marking out shapes required on sheets with a scribe or pen, following exactly the instructions and drawings provided or using a template. Cutting out shapes with a saw, snips, burner or guillotine, or by machine, guiding the metal so the blades follow the lines marked. At the forming stage, the sheet is folded, beaten or pressed into shape often using a jig -with hammers, mallets, rolling machines, shrinking machines and other hand tools/machines. Hinges, locks or latches may have to be fitted. Joining pieces together, using techniques such as bolting, riveting, brazing, soldering, and welding.

### QUALITY MANAGEMENT / NDT FORMULATION:

- Drawing up processes to meet specific clients needs.
- Conformance to applicable codes and standards.
- Representation to clients for inspection team and liaison with Vendors and Field Inspection Services.
- Daily work direction reviewing design drawings and engineering specifications.
- Drawing up punch-lists / exception item lists prior to project completion.
- Making dimensional orientation and materials checks.
- Monitoring fabrication / welders works and ensuring procedures are adhered too.
- **NDT Technique Formultion:** for welded structures, drawing up procedures to meet specific clients needs. QA / QC: clients representative of inspection team and liaison with vendor's management field inspection services, NDT. Planning, scheduling and co-ordinating inspection services including daily work direction reviewing design drawings and engineering specifications.
- Ensuring conformance to applicable codes and standards. Inspection of modules, jackets. Welder monitoring, procedure/welders qualifications. Drawing up punchlists/exception items lists prior to project completion. Making dimensional orientation and material checks.

### EARLY CAREER SUMMARY

Welder	Company A	1997-01
Welder	Company B (Agency Work)	1996-97

### PERSONAL

<i>Mobility:</i>	Football (Player), Mountain Biking, Golf.
<i>Born:</i>	1982.
<i>Marital Status:</i>	Married.
<i>Medals / Deployments</i>	Iraq and Afghanistan.

*References available on request.*

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- Expert [CV Writing](#) and [CV Templates](#) by Mike Kelley at First Impressions -

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