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PRODUCTION PLANNING / MANAGEMENT

♦ SAP ERP Production - SAP APO - MRP - JIT - Logistics - Optimizing Output ♦

Advanced production planning with a pro-active approach in all aspects of production systems / supply planning, within a large multi-product environment. Particular strengths and experience within SAP ERP / APO, customer services / support and QC and HR disciplines. An impressive track record optimising performance to plan, establishing new control systems, minimizing production losses and reducing downtime, whilst meeting company objectives within set budgets, Health and Safety regulations and Quality Standards. Now looking to make a continued significant contribution with a similar position in the North East.

AREAS OF EXPERTISE

- Production
- Quality Audits
- Meeting / Exceeding Targets
- New Product Launches
- Optimizing Stock
- Supply Chain Management
- Team Leadership / Supervision
- Staff Training / Development
- Waste Reduction
- Solving Problems
- Customer Service
- Manpower Planning
- Computer Literacy
- Logistics
- Optimizing Output

PROFESSIONAL DEVELOPMENT

| | | |
|-------------------|---|------------|
| BSc. | Chemistry | 1977 |
| ECDL | European Computer Driving Licence | 2002 |
| Member | Institute of Brewing & Distilling | since 1985 |
| Diploma | Holding the Associate Members Exam (now the Diploma in Brewing) | |
| Training courses: | Various courses commensurate with area of expertise above | |

PROFESSIONAL EXPERIENCE AND SIGNIFICANT ACHIEVEMENTS

LIQUID AND MATERIALS PRODUCTION PLANNER

2005 - Present

Name of Company A

An on-going, problem solving management role. One of 2 planners with full management responsibility for 3 production lines and supply lines on shift and keeping the lines going at optimum levels. Planning brewing requirements and maintaining output and quality on all products, liaising with the customer services and sales department. Generating production plans and calculating job timings, using Advanced Scheduling / SAP APO / SAP ERP production planning techniques. Member of the Keg Improvement Team.

- Maximized production runs and team efficiencies.
 - Doubled TRS from 30% to 60% whilst reducing losses, and minimizing inventory holdings.
 - Established routines that expedited responses to the production team.
 - Maintained output, quality on all products and controlled statistical process.
 - Developed scheduling systems, formulated production plans that optimised output against service targets.
 - Collated all daily and weekly production figures and produced management reports, developed key planning indicators, reports and graphs.
 - Liaised between departments that harmonized demand with key production capacity.
 - Chaired daily planning meetings to analyse manufacturing and material availabilities against customer demand.
 - Trained staff in SAP, goods in and out. Made presentations. SAP transaction problem solving.
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PROFESSIONAL EXPERIENCE AND ACHIEVEMENTS (CONTINUED)

PACKAGING AND LOGISTICS MANAGER

2002 - 05

Name of Company B

- Similar role to above. Responsible for production planning, ordering raw materials, packaging and purchases within specifications and budget. Maintained output and quality.
- Negotiated a £3 Million contract.
- Developed scheduling systems, and production plans that optimized output against customer service targets.
- Increased expertise in department through identification and co-ordination of training needs.
- Consistently exceeded annual turnover targets.
- Decreased stock deficit. Planned and facilitated staff training.
- Negotiated materials with UK suppliers.
- Assisted the Marketing Department in New Product Development and Product Launches.

As Quality Auditor (2002- Present).

- Administered the maintenance of production equipment, production area and co-ordination of manufacturing.
- Maintained BS5750, ISO 9002 Quality Standards.
- Involved in weekly quality meetings with customers / production.

As Purchaser / Planner (2002-Present)

- Ensuring product volumes, and order flow are optimised in order to achieve target sales objectives.
- Identified new opportunities and negotiated timescales with suppliers. Meeting strict deadlines and ordering on an SAP purchasing system (budget of £1.5 Million).
- Liaison with Marketing and Sales Management to ensure effectiveness of sales campaigns and promotions.
- Using SAP to create purchase orders and various reports to check stocks and invoice information.
- Producing spreadsheets on MS Excel.
- Decreased costs and optimized supplier performances: involved in the day-to-day planning of our machines, changing machine routes, dates and making sure the plant runs smoothly.
- Purchased all raw materials and packaging materials.
- Helped plan the despatch of finished goods as well as ensuring the smooth running of the warehouse.

PACKAGING MANAGER

1990 - 02

Name of Company C

- Responsible for up to 30 reports including 3 Team Leaders.
- Contributed to strategy formulation and forward planning as a member of the management team.
- Trained staff.
- Expanded the department and added a new keg and bottling lines.

EARLY CAREER SUMMARY

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|-----------------------|-----------|---------|
| Deputy Chief Chemist | Breweries | 1985-90 |
| Production Chemist | Breweries | 1982-85 |
| Senior Lab. Assistant | Breweries | 1977-82 |
| Lab. Assistant | Breweries | 1974-77 |

PERSONAL

Status: Married, 1 daughter.
Mobility: Full clean driving licence.
Born: 1956.
References available on request.