
John Smith (Eng Tech, Tech Weld I)

Address Line 1, Address Line 2, Belfast, Post Code, Northern Ireland.

Telephone: +44 (0)28-90-123456. Mobile: +44 (0)7771-123456. Email: johnsmith123@email.com

SENIOR WELDING INSPECTOR / AUDITOR / TRAINER

♦ CSWIP 3.2 - Offshore & Onshore - Handovers & Completions - Quality Assurance ♦
Significant experience gained working offshore and on-shore in fabrication yards, oil refineries, power stations, petro-chemical plants, shipyards. Conducting Advanced Safety Audits, Stop cards and Risk Assessments in the UK and overseas within EMEA and North America. Vast experience with the following welding processes: SMAW, GTAW, SAW, GSFCAW, SSFCAW using both manual and fully automated techniques, fixed head orbital TIG., and orbital TIG (autogenously) with AMI unit 207. I am conversant with all commonly used standards inc.: EEMUA 158, AWS D1.1, ASME IX, ASME B31.3 -31.4 -31.8, API 1104, EN 287 - 288 -15614, BS 810, BS 4515, and more.

AREAS OF EXPERTISE

- QC/Welding Inspection
- Supervision/First Line Inspection
- Handovers to Completion
- Management and Administration
- PWHT departments efficiencies
- Welder Training
- N.D.T/Radiography
- Tracking and Testing
- Work Pack Close Outs
- Reading from Drawings
- Welder Auditing
- Recruitment
- Health and Safety
- NDT Formulation
- Quality Assurance

PROFESSIONAL DEVELOPMENT

CSWIP 3.2	Senior Welding Inspector, Cert No. xxxxx.	21 st Sept 2006
Reg. Senior Welding Inspector	Cert No. R/xxxxx	3 rd Oct 2006
CSWIP 3.1	Welding Inspector Cert No. xxxxx.	
International Welding Inspector	Diploma No. IWI-S/GB/xxxxx	3 rd Oct 2006
Engineering Technician	Reg No. xxxxxx	25 th Oct 2006
Lead Auditor Course with Moody International	ISO xxx:xxxx, ISO xxx:xxxx Certificate No. xxxxx.	22 nd Nov 2006
OPITO	Combined Offshore Survival and Fire Fighting, Cert Nos. xxxxxx & xxxxxx (NOGEP & OLF)	Expires Mar-05.
SCATS	Safety Passport Cert No xxxxxx	Expires Mar-06

RECENT CONTRACTS AND ACHIEVEMENTS

Q.C./ WELDING INSPECTOR / INSTRUCTOR - TRAINER

Apr 05 - Present.

Company A. Singapore

- **Fabrication of:** 14,000 tonne topside PCWU deck for the Caspian Sea. Pre-fabrication and installation of box beams, nodes, plate girders and pipe spool fabrication in Duplex, Super Duplex and 316L, Stainless Steel.
- **Responsible for:** welder audits and working with NDT department at TEKFEN / AZFEN construction / fabrication yard in Baku, Azerbaijan.
- **Trained:** local and Turkish workforce in the use of SMAW, GSFCAW and GTAW Welding techniques on carbon, stainless and duplex / super duplex materials.

SITE SERVICES MANAGER

Feb 05 - Mar 05

Company B. Manchester.

- Sourced quality, multi-skilled labour, on behalf of Ledcor, Canada, from Philippines and South Africa, for the construction of a new sand-oil refinery at Long Lake, Alberta, Canada.
 - Organized accommodation, visa and work permits (if required) as well as the medical/drug and alcohol testing before and on arrival, Thereafter, delivered safety training and mobilized personnel to site.
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PROFESSIONAL EXPERIENCE AND ACHIEVEMENTS (CONTNUED)

Q.C./WELDING INSPECTOR / INSTRUCTOR - TRAINER

Oct 04 - Jan 05

Company C, Aberdeen

- Fabrication of a 14,000 tonne topside PCWU deck for the Caspian Sea.
- Pre-Fabrication of box beams, nodes, plate girders and pipe spool fabrication in Duplex, Super Duplex and 316L Stainless Steel.
- Welder audits and working with NDT Dept. at TEKFEN's construction / fabrication yard in Ceyhan, Turkey.
- Trained local workforce in the use of GSFCAW and GTAW Welding techniques on carbon, stainless and duplex / super duplex materials.

Welding Foreman/Site Services Manager: Company D Manchester

(Feb 04 - Oct 04)

- Construction of new land rig and refinery at Chayvo job site, Sakhalin Island, Russia for Exxon Mobil. Initiated qualification testing of welders before deployment. Thereafter, supervision of welders, first line inspection and working with QA/QC and NDT Depts. (Feb 05 - Mar 05)

Welding Foreman / Inspection: Company E

(Sep 04 - Dec 04)

- Shutdown and new plant extension project on Wilton International, Site on Teesside Invista. Supervision, first line inspection and working with QA/QC and NDT Depts.

Welding Foreman / Inspection: Company F, South Shields.

(1997 - 04)

- Construction of topside module. Supervision, first line inspection and training of local and multi-national labour, for Husky Energy, on their FPSO ,White Rose, at St. Catharine's, Ontario, Canada. (Sep 03 - Sep 04)
- Upgrade of FPSO BLEO HOLM for BLUEWATER Eng b.v. Construction and installation of new water injection and gas compression module, (Mar 01 - Jun 01).
- Conversion work on Bideford Dolphin and Borgland Dolphin semi-submersible rigs and construction of drill ships, Glomar CR LUIGS & Glomar JACK RYAN at HARLAND & WOLFF Belfast, (Jun 97 - Dec 99).

Welding Foreman: Company G, Darlington

- Shutdown and construction work at BP Coryton Refinery on the Clean Fuels Project 03, (Apr 03 - Sep 03).
- Shutdown work at BP Coryton Refinery on the CHD Unit, (Feb 03 - Apr 03).
- Shutdown on T8 Plant on ICI Wilton, Teesside, (Jun 01 - Jul 01).

Company H

- Construction and installation of Road Bridge for Dublin City Council.
- Fabrication and construction of RO-RO Ferries for MOD and Pontoon, plus Linkspan Bridge for Liverpool Docks, (Jul 01 - Jun 02).
- Early Career in Fabrication Engineering consisted of training in all aspects of engineering workshop practices and machine shop, marking out. etc. Fabricated, erected, installed, tested and commissioned large bore carbon and stainless steel alloy pipework.

Quality Management/ NDT Formulation:

- Assisting with drawing up processes to meet specific clients needs. Representation to clients for inspection team and liaison with Vendors' Field Inspection Services. Making dimensional orientation and materials checks. Monitoring fabrication / welders works and ensuring procedures are safely adhered to. Advising client companies on fabrication and welding procedures. Vendor inspection: monitoring and maintaining close effective control of contractors' performances.
- Assisting with writing procedures to meet specific clients needs, QA / QC: Clients' representative of inspection team and liaison with vendor's management field inspection services, NDT. Planning, scheduling and co-ordinating inspection services including daily work direction, reviewing design drawings and engineering specifications. Ensuring conformance to codes and standards. Welder audits / monitoring, WPQR's / welders qualifications.